

FIG. 1

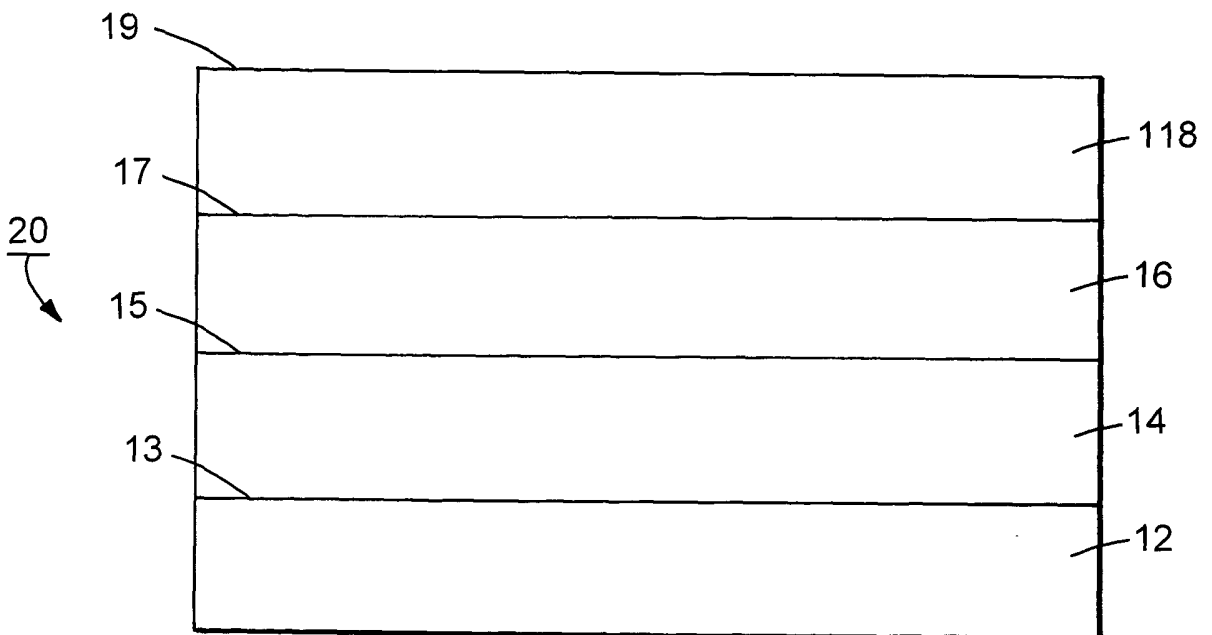


FIG. 2

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MULTI-LAYER ARTICLES AND METHODS OF MAKING SAME

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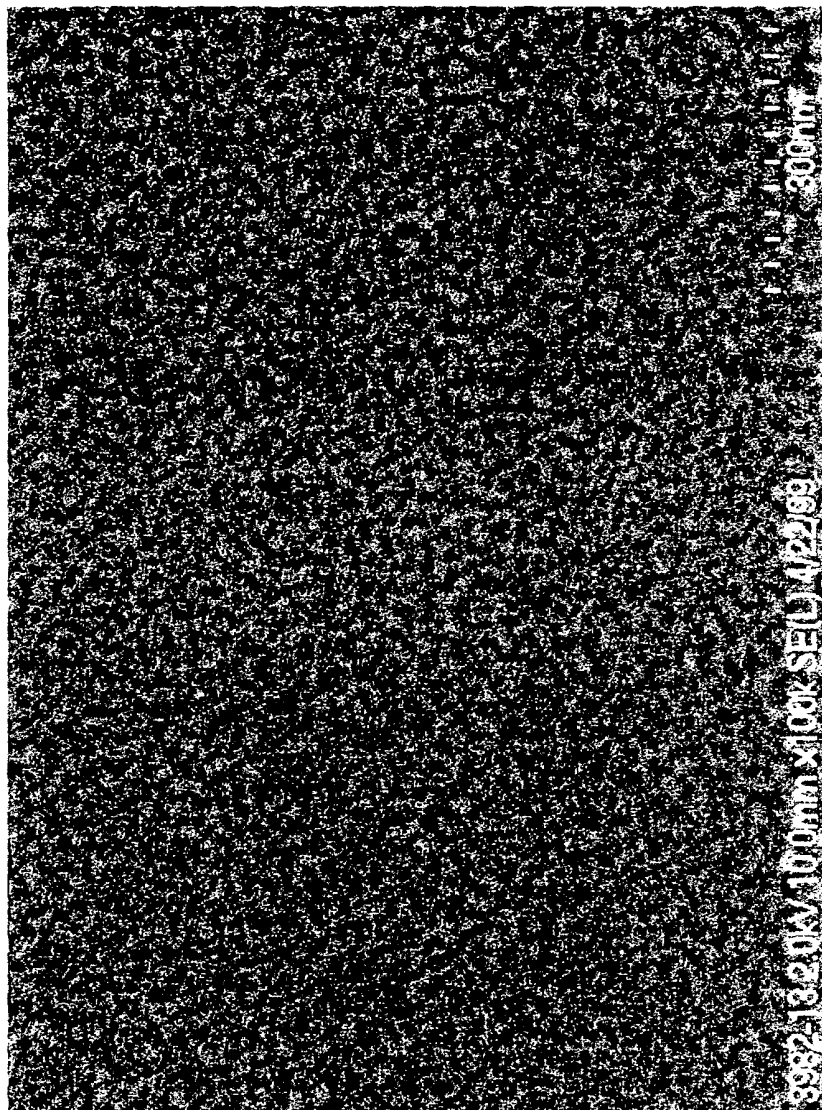


FIG. 3



FIG. 4

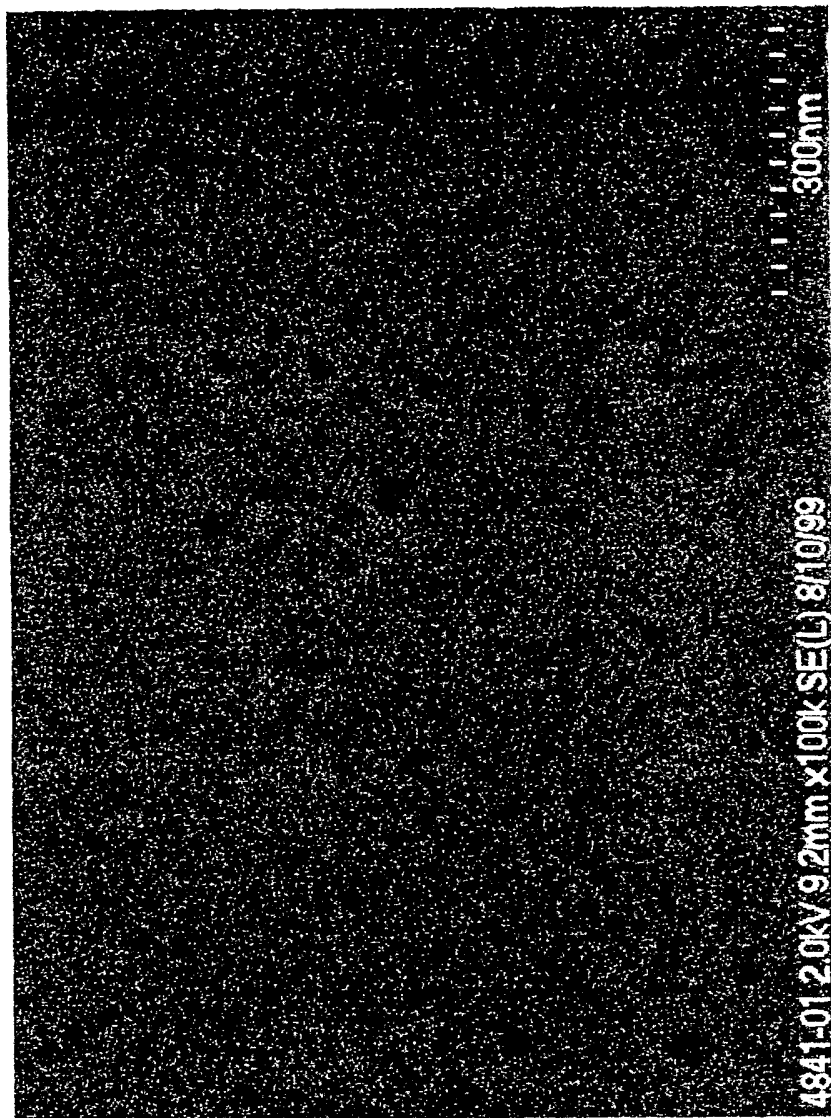


FIG. 5